

АссиР

Технические характеристики

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ACCU P320/P420

1.1 Technical description

ACCU P320/P420 pressure transmitters are digital pressure transmitters featuring extensive user-friendliness and high accuracy. The parameter assignment is performed using input buttons or the HART interface.

The comprehensive functionality makes for precise adjustment of the pressure transmitter to the requirements of the plant. Operation is very user-friendly in spite of the numerous setting options.





1.2 for gauge pressure (pressure series)

Technical specifications

ACCU P320/ACCU P420 for gauge pressure (pressure series)

Input

Measured variable	Gauge pressure		
Measuring span (infinitely adjustable) or measuring range, max. permissible operating pressure	Measuring span	Max. permissible operating pressure MAWP (PS)	Maximum permissible test pressure
(in accordance with Pressure Equipment Directive 2014/68/EU)	8.3 ... 250 mbar	4 bar	6 bar
and max. test pressure (pursuant to DIN 16086)	0.83 ... 25 kPa	0.4 MPa	0.6 MPa
(for oxygen measurement, max. 100 bar/10 MPa/1450 psi and 60 °C (140 °F) ambient temperature/process temperature)	0.12 ... 3.6 psi	58 psi	87 psi
	0.01 ... 1 bar	6 bar	9 bar
	1 ... 100 kPa	0.6 MPa	0.9 MPa
	0.15 ... 14.5 psi	87 psi	130 psi
	0.04 ... 4 bar	20 bar	30 bar
	4 ... 400 kPa	2 MPa	3 MPa
	0.58 ... 58 psi	290 psi	435 psi
	0.16 ... 16 bar	45 bar	70 bar
	0.016 ... 1.6 MPa	4.5 MPa	7 MPa
	2.3 ... 232 psi	652 psi	1015 psi
	0.63 ... 63 bar	80 bar	120 bar
	0.063 ... 6.3 MPa	8 MPa	12 MPa
	9.1 ... 914 psi	1160 psi	1740 psi
	1.6 ... 160 bar	240 bar	360 bar
	0.16 ... 16 MPa	24 MPa	36 MPa
	23 ... 2321 psi	3481 psi	5221 psi
	4 ... 400 bar	400 bar	600 bar
	0.4 ... 40 MPa	40 MPa	60 MPa
	58 ... 5802 psi	5802 psi	8702 psi
	7 ... 700 bar	800 bar	800 bar
	0.7 ... 70 MPa	80 MPa	80 MPa
	102 ... 10153 psi	11603 psi	11603 psi



ACCU P320/ACCU P420 for gauge pressure (pressure series)

Measuring limits

- Low measuring limit
 - Measuring cell with silicone oil filling
30 mbar a/3 kPa a/0.44 psi a
 - Measuring cell with inert oil
30 mbar a/3 kPa a/0.44 psi a
 - Measuring cell with FDA-compliant oil
100 mbar a/10 kPa a/1.45 psi a
- Upper measuring limit
100% of the max. measuring span (for oxygen measurement max. 100 bar/10 MPa/ 1450 psi and 60 °C (140 °F) ambient temperature/process temperature)
- Lower range value
Between the measuring limits (infinitely adjustable)

Output	HART
Output signal	4 ... 20 mA
• Low saturation limit (infinitely adjustable)	3.55 mA, factory preset to 3.8 mA
• High saturation limit (infinitely adjustable)	22.8 mA, factory-set to 20.5 mA or optionally 22.0 mA
• Ripple (without HART communication)	$I_{pp} \leq 0.5\%$ of max. output current
Adjustable damping	0 ... 100 s, continuously adjustable over remote operation 0 ... 100 s, in increments of 0.1 s, adjustable over display
• Current transmitter	3.55 ... 22.8 mA
• Failure signal	3.55 ... 22.8 mA (factory preset to 3.55 mA)
Load	Resistor R [Ω]
• Without HART communication	$R = (U_H - 10.5 \text{ V})/22.8 \text{ mA}$, U_H : Power supply in V
• With HART communication	$R = 230 \dots 1100 \Omega$ (HART communicator (handheld)) $R = 230 \dots 500 \Omega$ (SIMATIC PDM)
Characteristic curve	• Linearly increasing or linearly decreasing • Linear increase or decrease or according to the square root (only for differential pressure and flow)
Physical bus	-
Polarity-independent	-

Measurement accuracy

- | | |
|----------------------|---|
| Reference conditions | <ul style="list-style-type: none"> • According to EN 60770-1 • Rising characteristic curve • Lower range value 0 bar/kPa/psi • Seal diaphragm stainless steel • Measuring cell with silicone oil filling • Room temperature 25 °C (77 °F) |
|----------------------|---|

Conformity error at limit point setting, including hysteresis and repeatability

- | | |
|--|---|
| Measuring span ratio r (spread, Turn-Down) | $r = \text{max. measuring span/set measuring span and nominal measuring range}$ |
| <ul style="list-style-type: none"> • Linear characteristic - 250 mbar/25 kPa/3.6 psi | $r \leq 1.25:$ $\leq 0.075\%$ (ACCU P320) |



ACCU P320/ACCU P420 for gauge pressure (pressure series)

		$\leq 0.065\%$ (ACCU P420)
	$1.25 < r \leq 30$:	$\leq (0.008 \cdot r + 0.055)\%$
- 1 bar/100 kPa/14.5 psi	$r \leq 5$:	$\leq 0.065\%$ (ACCU P320)
4 bar/400 kPa/58 psi		$\leq 0.04\%$ (ACCU P420)
16 bar/1.6 MPa/232 psi	$5 < r \leq 100$:	$\leq (0.004 \cdot r + 0.045)\%$
63 bar/6.3 MPa/914 psi		
160 bar/16 MPa/2321 psi		
- 400 bar/40 MPa/5802 psi	$r \leq 3$:	$\leq 0.075\%$ (ACCU P320)
700 bar/70 MPa/10152 psi	$3 < r \leq 100$:	$\leq (0.005 \cdot r + 0.05)\%$ (ACCU P320)
	$r \leq 5$:	$\leq 0.075\%$ (ACCU P420)
	$5 < r \leq 100$:	$\leq (0.005 \cdot r + 0.05)\%$ (ACCU P420)

ACCU P320/ACCU P420 for gauge pressure (pressure series)

Influence of ambient temperature

in % per 28 °C (50 °F))

- 250 mbar/25 kPa/3.6 psi $\leq (0.16 \cdot r + 0.1)\%$
- 1 bar/100 kPa/14.5 psi $\leq (0.05 \cdot r + 0.1)\%$
- 4 bar/400 kPa/58 psi $\leq (0.025 \cdot r + 0.125)\%$
- 16 bar/1.6 MPa/232 psi
- 63 bar/6.3 MPa/914 psi
- 160 bar/16 MPa/2321 psi
- 400 bar/40 MPa/5802 psi
- 700 bar/70 MPa/10152 psi $\leq (0.08 \cdot r + 0.16)\%$

Long-term stability at ± 30 °C (± 54 °F)

- 250 mbar/25 kPa/3.6 psi $\leq (0.25 \cdot r)\%$ per year
- 1 bar/100 kPa/14.5 psi In 5 years $\leq (0.25 \cdot r)\%$
In 10 years $\leq (0.35 \cdot r)\%$
- 4 bar/400 kPa/58 psi In 5 years $\leq (0.125 \cdot r)\%$
16 bar/1.6 MPa/232 psi In 10 years $\leq (0.15 \cdot r)\%$
- 63 bar/6.3 MPa/914 psi
- 160 bar/16 MPa/2321 psi
- 400 bar/40 MPa/5802 psi
- 700 bar/70 MPa/10152 psi In 5 years $\leq (0.25 \cdot r)\%$
In 10 years $\leq (0.35 \cdot r)\%$

Step response time T_{63} (without electrical damping) ≤ 0.105 s

Effect of mounting position (in pressure per change of angle) ≤ 0.05 mbar/0.005 kPa/0.000725 psi per 10° incline
(zero point correction is possible with position error compensation)

Effect of auxiliary power (in % per voltage change) 0.005% per 1 V

Operating conditions

Temperature of medium

- Measuring cell with silicone oil filling -40 ... +100 °C (-40 ... +212 °F)
- Measuring cell with inert oil
 - 1 bar/100 kPa/14.5 psi -40 ... +100 °C (-40 ... +212 °F)
 - 4 bar/400 kPa/58 psi
 - 16 bar/1.6 MPa/232 psi
 - 63 bar/6.3 MPa/914 psi
 - 160 bar/16 MPa/2321 psi -20 ... +100 °C (-4 ... +212 °F)
 - 400 bar/40 MPa/5802 psi
 - 700 bar/70 MPa/10152 psi
- Measuring cell with FDA-compliant oil -10 ... +100 °C (14 ... +212 °F)

Ambient conditions

- Ambient temperature/enclosure Observe the temperature class in areas subject to explosion hazard.
 - Measuring cell with silicone oil filling -40 ... +85 °C (-40 ... +185 °F)
 - Measuring cell with inert oil for gauge pressure measuring cells: -40 ... +85 °C (-40 ... +185 °F)
 - 1 bar/100 kPa/14.5 psi
 - 4 bar/400 kPa/58 psi



ACCU P320/ACCU P420 for gauge pressure (pressure series)

16 bar/1.6 MPa/232 psi	
63 bar/6.3 MPa/914 psi	
- Measuring cell with inert oil	-40 ... +85 °C (-40 ... +185 °F)
- Measuring cell with FDA-compliant oil	-10 ... +85 °C (14 ... +185 °F)
- Display	-20 ... +80 °C (-4 ... +176 °F)
• Storage temperature	-50 ... +85 °C (-58 ... +185 °F) (with FDA-compliant oil: -20 ... + 85 °C (-4 ... +185 °F))
• Climatic class in accordance with IEC 60721-3-4	4K4H
• Degree of protection	
- According to IEC 60529	IP66, IP68
- According to NEMA 250	Type 4X
• Electromagnetic compatibility	
- Emitted interference and interference immunity	According to IEC 61326 and NAMUR NE 21

Mechanical construction

Weight	Approx. 2.3 kg (5.07 lb) with aluminum enclosure Approx. 4.2 kg (9.25 lb) for stainless steel enclosure
Material	
• Wetted parts materials	
- Process connection	Stainless steel, material no. 1.4404/316L or Alloy C22, material no. 2.4602
- Oval flange	Stainless steel, mat. no. 1.4404/316L
- Seal diaphragm	Stainless steel, material no. 1.4404/316L or Alloy C276, material no. 2.4819
• Non-wetted parts materials	
- Electronics enclosure	• Low-copper die-cast aluminum GD-ALSi 12 or stainless steel precision casting, mat. no. 1.4409/ CF-3M • Standard: Powder coating with polyurethane Option: 2 coats: Coat 1: epoxy-based; coat 2: Polyurethane • Stainless steel type plate (1.4404/316L)
- Mounting bracket	Electrogalvanized steel or stainless steel
Process connection	• Connection shank G1/2A according to EN 837-1 • Female thread ½-14 NPT • Oval flange (PN 160 (MWP 2320 psi g)) with fastening screw thread: - 7/16-20 UNF according to EN 61518 - M10 according to DIN 19213 • Oval flange (PN 420 (MWP 2320 psi g)) with fastening screw thread: - 7/16-20 UNF according to EN 61518 - M12 according to DIN 19213 • Male thread M20 x 1.5 and ½-14 NPT
Electrical connection	Cable entry via the following screwed glands: • M20 x 1.5 • ½-14 NPT • Device plug Han 7D/Han 8D¹⁾ • Device plug M12

Displays and controls

**ACCU P320/ACCU P420 for gauge pressure (pressure series)**

Keys	4 buttons for operation directly on the device	
Display	• With or without integrated display (optional) • Cover with inspection window (optional)	
Auxiliary power U_H		
Terminal voltage on pressure transmitter	10.5 ... 45 V DC	
	10.5 ... 30 V DC in intrinsically safe mod	
Ripple	U _{SS} ≤ 0.2 V (47 ... 125 Hz)	
Noise	U _{eff} ≤ 1.2 mV (0.5 ... 10 kHz)	
Auxiliary power	–	
Separate supply voltage	–	
HART		230 ... 1100 Ω
Protocol		HART 7
Software for computer		SIMATIC PDM



Selection and ordering data

Pressure transmitters for gauge pressure (pressure series)		Article No.
ACC U P320		A C C U 3 0 • - • • • • • - • • • • •
ACC U P320		A C C U 3 2 • - • • • • • - • • • • •
Click the article no. for online configuration in the PIA Life Cycle Portal.		
Communication		
HART, 4 ... 20 mA		0
Measuring cell filling		
Silicone oil		1
Inert liquid		3
Neobee oil		4
Maximum measuring span		
250 mbar (3.6 psi)		F
1 000 mbar (14.5 psi)		J
4 000 mbar (58 psi)		N
16 bar (232 psi)		Q
63 bar (914 psi)		T
160 bar (2 321 psi)		V
400 bar (5 802 psi)		W
700 bar (10 153 psi)		X
Process connection		
Male thread M20 x 1.5		B
Male thread G½ (DIN EN 837-1)		D
Female thread ½-14 NPT		E
Male thread ½-14 NPT		F
Oval flange, mounting thread: 7/16-20 UNF (IEC 61518)		G
Oval flange, mounting thread: M10 (DIN 19213)		H
Oval flange, mounting thread: M12 (DIN 19213)		J
Version for diaphragm seal pressure		U
Wetted parts materials: Process connection, seal diaphragm		
Stainless steel 316L/1.4404, stainless steel 316L/1.4404		0
Stainless steel 316L/1.4404, alloy C276/2.4819		1
Alloy C22/2.4602, alloy C276/2.4819		2
Non-wetted parts materials		
Die-cast aluminum		1
Stainless steel precision casting CF3M/1.4409 similar to 316L		2
Enclosure		
Dual chamber device		5
Type of protection		
Without Ex		A
Electrical connections/cable entries		
Thread for cable gland: Cable gland must be ordered separately as option (Axx)		



Pressure transmitters for gauge pressure (pressure series)		Article No.
ACCU P320		A C C U 3 0 • - • • • • • - • • • • •
ACCU P320		A C C U 3 2 • - • • • • • - • • • • •
• 2 x M20 x 1.5		F
• 2 x ½-14 NPT		M
Local operation/display		
Without display (cover closed)		0
With display (cover closed)		1
With display (cover with glass pane)		2
Options		Order code
Append "-Z" to Article No., add order code and plain text or entry from drop-down list.		
Cable glands included		
Plastic		A00
Metal		A01
Stainless steel		A02
Stainless steel 316L/1.4404		A03
CMP, for XP devices		A10
CAPRI ADE 4F, CuZn, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm		A11
CAPRI ADE 4F, stainless steel, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm		A12
Device plug Han mounted left		
Device plug Han 7D (plastic, straight)		A30
Device plug Han 7D (plastic, angled)		A31
Device plug Han 7D (metal, straight)		A32
Device plug Han 7D (metal, angled)		A33
Device plug Han 8D (plastic, straight)		A34
Device plug Han 8D (plastic, angled)		A35
Device plug Han 8D (metal, straight)		A36
Device plug Han 8D (metal, angled)		A37
Cable socket included		
Plastic, for device plug Han 7D and Han 8D		A40
Metal, for device plug Han 7D and Han 8D		A41
Device plug M12 mounted left		
Stainless steel, without cable socket		A62
Stainless steel, with cable socket		A63
Cable gland/device plug mounting		
2x sealing plugs M20 x 1.5, IP66/68 installed on both sides		A90
2x sealing plugs ½-14 NPT, IP66/68 installed on both sides		A91
Cable gland/device plug mounted left		A97
Cable gland/device plug mounted right		A99
Nameplate labeling		
(standard labeling: English, unit bar)		
German (bar)		B11
French (bar)		B12
Spanish (bar)		B13
Italian (bar)		B14

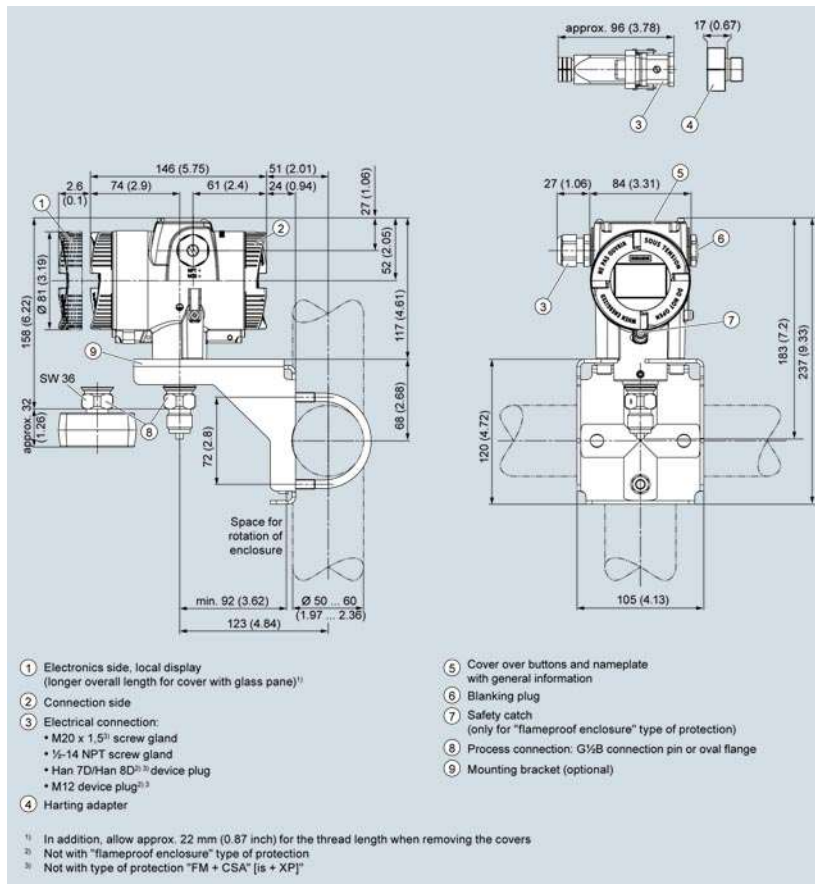


Options	Order code
Chinese (bar)	B15
Russian (bar)	B16
English (psi)	B20
English (Pa)	B30
Chinese (Pa)	B35
Certificates	
Quality test certificate, 5-point factory calibration (IEC 60770-2)	C11
Inspection certificate (EN 10204-3.1) - Material of pressurized and wetted parts	C12
Factory certificate - NACE (MR 0103-2012 and MR 0175-2009)	C13
Factory certificate (EN 10204-2.2) - Wetted parts	C14
Inspection certificate (EN 10204-3.1) - PMI test of pressurized and wetted parts	C15
Mounting bracket	
Steel, galvanized	H01
Stainless steel 1.4301/304	H02
Stainless steel 1.4404/316L	H03
Flange connections with flange EN 1092-1	
With flange adapter G½ Form B1	
• DN 25 PN 40, stainless steel 1.4571/316Ti	J80
• DN 50 PN 40, stainless steel 1.4571/316Ti	J81
• DN 80 PN 40, stainless steel 1.4571/316Ti	J82
With siphon G½ Form B1	
• DN 25 PN 40, stainless steel 1.4571/316Ti	J83
• DN 50 PN 40, stainless steel 1.4571/316Ti	J84
• DN 80 PN 40, stainless steel 1.4571/316Ti	J85
• DN 25 PN 100, stainless steel 1.4571/316Ti	J86
Process flanges, gaskets (instead of standard gaskets FKM (FPM))	
Seal (EN 837-1) material Fe (soft iron)	K60
Seal (EN 837-1) material 1.4571	K61
Seal (EN 837-1) material Cu	K62
Process connection	
Process connection male thread G½, bore hole 11 mm	K80
Shut-off valves, valve manifolds	
With mounted valve manifold 7MF9011-4EA, process connection at transmitter G½ shank, PTFE sealing ring and pressure test certified in factory certificate (EN 10204-2.2)	T02
With mounted valve manifold 7MF9011-4FA, process connection at transmitter female thread ½-14 NPT, sealing tape. With PTFE sealing ring and pressure test certified in factory certificate (EN 10204-2.2)	T03
With mounted valve manifold 7MF9411-5AA, process connection at transmitter oval flange with PTFE gasket, steel mounting screws, pressure test certified in factory certificate (EN 10204-2.2)	T05
With mounted valve manifold 7MF9411-5AA, process connection at transmitter oval flange with PTFE gasket, stainless steel mounting screws, pressure test certified in factory certificate (EN 10204-2.2)	T06
Device settings	
Measuring span	Y01
Lower range value (max. 5 characters),	
Upper range value (max. 5 characters),	
unit [mbar, bar, kPa, MPa, psi, ...],	



Options	Order code
example: -0.5 ... 10.5 psi Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Drop-down list: Pa, MPa, kPa, hPa, bar, mbar, psi, g/cm ² , kg/cm ² , kgf/cm ² , inH ₂ O, inH ₂ O (4°C), ftH ₂ O, mmH ₂ O, mmH ₂ O (4°C), mH ₂ O (4°C), mmHg, inHg, atm, torr	
TAG (on stainless steel plate and device parameters, max. 32 characters) Input field: Free text, max. 32 characters	Y15
Measuring point description (on stainless steel plate and device parameters, max. 32 characters) Input field: Free text, max. 32 characters	Y16
TAG short (device parameters, max. 8 characters) Input field: Free text, max. 8 characters	Y17
Local display [Pressure, Percent], reference [None, Absolute, Gauge], example: Pressure gauge Drop-down list: Percent, pressure unit, pressure unit abs., pressure unit gauge	Y21
Local display Scaling with standard units [m ³ /s, l/s, m, inch, ...], example 1 ... 5 m Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Drop-down list: m, cm, mm, in, ft, m ³ , l, hl, in ³ , ft ³ , yd ³ , gal, gal (UK), bu, bbl, bbl (US), SCF, Nm ³ , NI.	Y22
Local display Scaling with user-specific units (max. 12 characters), example 1 ... 5 m Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Input field 3: Free text, max. 8 characters	Y23
Saturation limits instead of 3.8 ... 20.5 mA, example: 3.8 ... 22.0 mA Drop-down list 1: 3.9, 4 Drop-down list 2: 20.8, 22	Y30
Fault current instead of 3.6 mA [22.5 mA, 22.8 mA] Drop-down list: 3.75; 21.75; 22.5; 22.6	Y31
Damping in seconds instead of 2 s (0.0 ... 100.0 s) Input field: max. 4 characters and numbers only; decimal places as dot (comma is automatically converted to dot); min. value = 0; max. value = 100.	Y32
ID number of special design Input field: max. 4 characters and only natural numbers from 0 ... 9999	Y99

Dimensional drawings



ACCU P320/P420 pressure transmitter for gauge pressure (pressure series), dimensions in mm (inch)



1.3 for gauge pressure (differential pressure series)

Technical specifications

ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)

Input

Measured variable	Gauge pressure		
Measuring span (infinitely adjustable) or measuring range and maximum operating pressure (pursuant to Pressure Equipment Directive 2014/68/EU)	Measuring span	Max. permissible operating pressure MAWP (PS)	Maximum permissible test pressure
	1 ... 20 mbar	160 bar	240 bar
	0.1 ... 2 kPa	16 MPa	24 MPa
	0.4019 ... 8.037 inH ₂ O	2320 psi	3481 psi
	1 ... 60 mbar	160 bar	240 bar
	0.1 ... 6 kPa	16 MPa	24 MPa
	0.4019 ... 24.11 inH ₂ O	2320 psi	3481 psi
	2.5 ... 250 mbar	160 bar	240 bar
	0.2 ... 25 kPa	16 MPa	24 MPa
	1.005 ... 100.5 inH ₂ O	2320 psi	3481 psi
	6 ... 600 mbar	160 bar	240 bar
	0.6 ... 60 kPa	16 MPa	24 MPa
	2.41 ... 241.1 inH ₂ O	2320 psi	3481 psi
	16 ... 1600 mbar	160 bar	240 bar
	1.6 ... 160 kPa	16 MPa	24 MPa
	6.43 ... 643 inH ₂ O	2320 psi	3481 psi
	50 ... 5000 mbar	160 bar	240 bar
	5 ... 500 kPa	16 MPa	24 MPa
	20.09 ... 2009 inH ₂ O	2320 psi	3481 psi
	0.3 ... 30 bar	160 bar	240 bar
	0.03 ... 3 MPa	16 MPa	24 MPa
	4.35 ... 435 psi	2320 psi	3481 psi
	5 ... 100 bar	160 bar	240 bar
	0.5 ... 10 MPa	16 MPa	24 MPa
	76.9 ... 1450 psi	2320 psi	3481 psi



ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)

Measuring limits

- Low measuring limit
 - Measuring cell with silicone oil filling 30 mbar a/3 kPa a/0.44 psi a
 - Measuring cell with inert oil 30 mbar a/3 kPa a/0.44 psi a
 - Measuring cell with FDA-compliant oil 100 mbar a/10 kPa a/1.45 psi a
- Upper measuring limit 100% of the max. measuring span (for oxygen measurement max. 100 bar/10 MPa/ 1450 psi and 60 °C (140 °F) ambient temperature/process temperature)
- Lower range value Between the measuring limits (infinitely adjustable)

Output	HART
Output signal	4 ... 20 mA
• Low saturation limit (infinitely adjustable)	3.55 mA, factory preset to 3.8 mA
• High saturation limit (infinitely adjustable)	22.8 mA, factory-set to 20.5 mA or optionally 22.0 mA
• Ripple (without HART communication)	$I_{pp} \leq 0.5\%$ of max. output current
Adjustable damping	0 ... 100 s, continuously adjustable over remote operation 0 ... 100 s, in increments of 0.1 s, adjustable over display
• Current transmitter	3.55 ... 22.8 mA
• Failure signal	3.55 ... 22.8 mA
Load	Resistor R [Ω]
• Without HART communication	$R = (U_H - 10.5 \text{ V})/22.8 \text{ mA}$, U_H : Power supply in V
• With HART communication	$R = 230 \dots 1100 \Omega$ (HART communicator (handheld)) $R = 230 \dots 500 \Omega$ (SIMATIC PDM)
Characteristic curve	• Linearly increasing or linearly decreasing • Linear increase or decrease or according to the square root (only for differential pressure and flow)
Physical bus	-
Polarity-independent	-

Measurement accuracy

- Reference conditions
- According to EN 60770-1
 - Rising characteristic curve
 - Lower range value 0 bar/kPa/psi
 - Seal diaphragm stainless steel
 - Measuring cell with silicone oil filling
 - Room temperature 25 °C (77 °F)

Conformity error at limit point setting, including hysteresis and repeatability

Measuring span ratio r (spread, Turn-Down)	$r = \text{max. measuring span/set measuring span and nominal measuring range}$	
• Linear characteristic		
- 20 mbar/2 kPa/8.031 inH ₂ O	$r \leq 5:$	$\leq 0.075\%$
	$5 < r \leq 20:$	$\leq (0.005 \cdot r + 0.05)\%$
- 60 mbar/6 kPa/24.09 inH ₂ O	$r \leq 5:$	$\leq 0.075\%$

**ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)**

	$5 < r \leq 60$:	$\leq (0.005 \cdot r + 0.05)\%$
- 250 mbar/25 kPa/3.6 psi	$r \leq 5$:	$\leq 0.065\%$ (ACCU P320)
600 mbar/60 kPa/240.9 inH ₂ O		$\leq 0.04\%$ (ACCU P420)
1600 mbar/160 kPa/642.4 inH ₂ O	$5 < r \leq 100$:	$\leq (0.004 \cdot r + 0.045)\%$
5000 mbar/500 kPa/2008 inH ₂ O		
30 bar/3 MPa/435 psi		
- 100 bar/10 MPa/1450 psi	$r < 10$:	$= 0.1\%$
	$10 < r < 30$:	$= 0.2\%$

ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)

Influence of ambient temperature

in % per 28 °C (50 °F))

- 20 mbar/2 kPa/8.031 inH₂O $\leq (0.15 \cdot r + 0.1)\%$
- 60 mbar/6 kPa/24.09 inH₂O $\leq (0.075 \cdot r + 0.1)\%$
- 250 mbar/25 kPa/3.6 psi $\leq (0.025 \cdot r + 0.125)\%$ (ACCU P320)
- 600 mbar/60 kPa/240.9 inH₂O
- 1600 mbar/160 kPa/642.4 inH₂O
- 5000 mbar/500 kPa/2008 inH₂O
- 30 bar/3 MPa/435 psi
- 250 mbar/25 kPa/3.6 psi $\leq (0.025 \cdot r + 0.0625)\%$ (ACCU P420)
- 5000 mbar/500 kPa/2008 inH₂O
- 600 mbar/60 kPa/240.9 inH₂O $\leq (0.0125 \cdot r + 0.0625)\%$ (ACCU P420)
- 1600 mbar/160 kPa/642.4 inH₂O
- 30 bar/3 MPa/435 psi
- 100 bar/10 MPa/1450 psi $0.08 \cdot r + 0.16\%$

Long-term stability at ± 30 °C (± 54 °F)

- 20 mbar/2 kPa/8.031 inH₂O $\leq (0.2 \cdot r)\%$ per year
- 60 mbar/6 kPa/24.09 inH₂O In 5 years $\leq (0.25 \cdot r)\%$
- 250 mbar/25 kPa/3.6 psi In 5 years $\leq (0.125 \cdot r)\%$
- 600 mbar/60 kPa/240.9 inH₂O In 10 years $\leq (0.15 \cdot r)\%$
- 1600 mbar/160 kPa/642.4 inH₂O
- 5000 mbar/500 kPa/2008 inH₂O
- 30 bar/3 MPa/435 psi In 5 years $\leq (0.25 \cdot r)\%$
- In 10 years $\leq (0.35 \cdot r)\%$
- 100 bar/10 MPa/1450 psi In 5 years $\leq (0.25 \cdot r)\%$

Step response time T_{63} (without electrical damping)

- 20 mbar/2 kPa/8.031 inH₂O Approx. 0.160 s
- 60 mbar/6 kPa/24.09 inH₂O Approx. 0.150 s
- 250 mbar/25 kPa/3.6 psi Approx. 0.135 s
- 600 mbar/60 kPa/240.9 inH₂O
- 1600 mbar/160 kPa/642.4 inH₂O
- 5000 mbar/500 kPa/2008 inH₂O
- 30 bar/3 MPa/435 psi
- 100 bar/10 MPa/1450 psi Approx. 0.145 s

Effect of mounting position (in pressure per change of angle) ≤ 0.7 mbar/0.07 kPa/0.010 psi per 10° incline
(zero offset is possible with position error compensation)

Effect of auxiliary power (in % per voltage change) 0.005% per 1 V

Operating conditions

Temperature of medium

- Measuring cell with silicone oil filling -40 ... +100 °C (-40 ... +212 °F)
 - Measuring cell 30 bar (435 psi) -20 ... +100 °C (-4 ... +212 °F)
 - Measuring cell 100 bar (1450 psi) -20 ... +100 °C (-4 ... +212 °F)
- Measuring cell with inert oil -20 ... +100 °C (-4 ... +212 °F)
- In conjunction with dust explosion protection -40 ... +85 °C (-4 ... +185 °F)

Ambient conditions



ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)	
• Ambient temperature/enclosure	Observe the temperature class in areas subject to explosion hazard.
- Measuring cell with silicone oil filling	-40 ... +85 °C (-40 ... +185 °F)
- Measuring cell with inert oil	-40 ... +85 °C (-40 ... +185 °F)
- Display	-20 ... +80 °C (-4 ... +176 °F)
• Storage temperature	-50 ... +85 °C (-58 ... +185 °F)
• Climatic class in accordance with IEC 60721-3-4	4K4H
• Degree of protection	
- According to IEC 60529	IP66, IP68
- According to NEMA 250	Type 4X
• Electromagnetic compatibility	
- Emitted interference and interference immunity	According to IEC 61326 and NAMUR NE 21
Mechanical construction	
Weight	Approx. 3.9 kg (8.5 lb) with aluminum enclosure Approx. 5.8 kg (12.7 lb) with stainless steel enclosure
Material	
• Wetted parts materials	
- Seal diaphragm	Stainless steel, mat. no. 1.4404/316L, Alloy C276, mat. no. 2.4819, Monel, mat. no. 2.4360, tantalum or gold
- Process flanges and sealing plugs	Stainless steel, mat. no. 1.4408 to PN 160, mat. no. 1.4571/316Ti for PN 420, Alloy C22, 2.4602 or Monel, mat. no. 2.4360
- O-ring	FPM (Viton) or optionally: PTFE, FEP, FEPM and NBR
• Non-wetted parts materials	
- Electronics enclosure	• Low-copper die-cast aluminum GD-ALSi 12 or stainless steel precision casting, mat. no. 1.4409/ CF-3M • Standard: Powder coating with polyurethane Option: 2 coats: Coat 1: epoxy-based; coat 2: Polyurethane • Stainless steel type plate (1.4404/316L)
- Pressure flange screws	Stainless steel ISO 3506-1 A4-70
- Mounting bracket	Steel, electrogalvanized steel, or stainless steel
Process connection	¼-18 NPT female thread and flange connection with 7/16-20 UNF fastening thread according to EN 61518 or M10 according to DIN 19213 (M12 for PN 420 (MWP 6092 psi))
Electrical connection	Screw terminals Cable entry via the following screwed glands: • M20 x 1.5 • ½-14 NPT • Device plug Han 7D/Han 8D¹⁾ • Device plug M12
Displays and controls	
Keys	4 buttons for operation directly on the device
Display	• With or without integrated display (optional) • Cover with inspection window (optional)
Auxiliary power U_H	
Terminal voltage on pressure transmitter	10.5 ... 45 V DC 10.5 ... 30 V DC in intrinsically safe mod
Ripple	U _{SS} ≤ 0.2 V (47 ... 125 Hz)



ACCU P320 / ACCU P420 for differential pressure and flow PN160 (differential pressure series)	
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Noise	$U_{\text{eff}} \leq 1.2 \text{ mV (0.5 ... 10 kHz)}$
Auxiliary power	–
Separate supply voltage	–

HART communication	
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HART	230 ... 1100 Ω
Protocol	HART 7
Software for computer	SIMATIC PDM



Selection and ordering data

Pressure transmitters for differential pressure PN160 ACCU P320		Article No.
Click the article no. for online configuration in the PIA Life Cycle Portal.		A C C U 3 4 • - • • • • - • • • •
Communication		
HART, 4 ... 20 mA		0
Measuring cell filling		
Silicone oil		1
Inert filling liquid		3
Maximum measuring span		
20 mbar (8.037 inH ₂ O)		B
60 mbar (24.11 inH ₂ O)		D
250 mbar (1005 inH ₂ O)		G
600 mbar (241.1 inH ₂ O)		H
1 600 mbar (643 inH ₂ O)		M
5 000 mbar (2009 inH ₂ O)		P
30 bar (435 psi)		R
Process connection		
Oval flange, mounting thread: $\frac{7}{16}$ -20 UNF (IEC 61518)		L
Oval flange, mounting thread: M10 (PN 160), (DIN 19213)		M
Oval flange, mounting thread: $\frac{7}{16}$ -20 UNF (IEC 61518) with lateral ventilation		N
Oval flange, mounting thread: M10 (PN 160) (DIN 19213) with lateral ventilation		P
Wetted parts materials: Process connection, seal diaphragm		
Stainless steel 316L/1.4404, stainless steel 316L/1.4404, process flange stainless steel 316/1.4408		0
Stainless steel 316L/1.4404, alloy C276/2.4819, process flange stainless steel 316/1.4408		1
Alloy C22/2.4602, alloy C276/2.4819, process flange stainless steel 316/1.4408		2
Tantalum/tantalum, process flange stainless steel 316/1.4408 (not in combination with maximum measuring span 20 mbar (0.29 psi) and 60 mbar (0.87 psi))		4
Monel 400/2.4360, Monel 400/2.4360, process flange stainless steel 316/1.4408 (not in combination with maximum measuring span 20 mbar (0.29 psi) and 60 mbar (0.87 psi))		6
Stainless steel 316L/1.4404 gold-plated, process flange stainless steel 316/1.4408 (not in combination with maximum measuring span 20 mbar (0.29 psi) and 60 mbar (0.87 psi))		8
Non-wetted parts materials		
Die-cast aluminum		1



Article No.	
Pressure transmitters for differential pressure PN160	
ACCU P320	A C C U 3 4 • - • • • • - • • • •
Stainless steel precision casting CF3M/1.4409 similar to 316L	2
Enclosure	
Dual chamber device	5
Type of protection	
Without Ex	A



Article No.	
Pressure transmitters for differential pressure PN160	
ACCU P320	A C C U 3 4 • - • • • • - • • • •
Electrical connections/cable entries	
Thread for cable gland: Cable gland must be ordered separately as option (Axx)	
• 2 x M20 x 1.5	F
• 2 x ½-14 NPT	M
Local operation/display	
Without display (cover closed)	0
With display (cover closed)	1
With display (cover with glass pane)	2
Options	Order code
Append "-Z" to Article No., add order code and plain text or entry from drop-down list.	
Cable glands included	
Plastic	A00
Metal	A01
Stainless steel	A02
Stainless steel 316L/1.4404	A03
CMP, for XP devices	A10
CAPRI ADE 4F, CuZn, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm	A11
CAPRI ADE 4F, stainless steel, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm	A12
Device plug Han mounted left	
Device plug Han 7D (plastic, straight)	A30
Device plug Han 7D (plastic, angled)	A31
Device plug Han 7D (metal, straight)	A32
Device plug Han 7D (metal, angled)	A33
Device plug Han 8D (plastic, straight)	A34
Device plug Han 8D (plastic, angled)	A35
Device plug Han 8D (metal, straight)	A36
Device plug Han 8D (metal, angled)	A37
Cable socket included	
Plastic, for device plug Han 7D and Han 8D	A40
Metal, for device plug Han 7D and Han 8D	A41
Device plug M12 mounted left	
Stainless steel, without cable socket	A62
Stainless steel, with cable socket	A63
Cable gland/device plug mounting	
2x sealing plugs M20 x 1.5, IP66/68 installed on both sides	A90
2x sealing plugs ½-14 NPT, IP66/68 installed on both sides	A91
Cable gland/device plug mounted left	A97
Cable gland/device plug mounted right	A99
Nameplate labeling	
(standard labeling: English, unit bar)	
German (bar)	B11
French (bar)	B12



Options	Order code
Spanish (bar)	B13
Italian (bar)	B14
Chinese (bar)	B15
Russian (bar)	B16
English (psi)	B20
English (Pa)	B30
Chinese (Pa)	B35
Certificates	
Quality test certificate, 5-point factory calibration (IEC 60770-2)	C11
Inspection certificate (EN 10204-3.1) - Material of pressurized and wetted parts	C12
Factory certificate - NACE (MR 0103-2012 and MR 0175-2009)	C13
Factory certificate (EN 10204-2.2) - Wetted parts	C14
Inspection certificate (EN 10204-3.1) - PMI test of pressurized and wetted parts	C15
Certificates for functional safety	
Functional Safety (IEC 61508) - SIL2/3	C20
Device options	
PDF file with device settings	D10
Double layer coating (epoxy resin and polyurethane) 120 µm of enclosure and cover	D20
FVMQ enclosure sealing	D21
Degree of protection IP66 / IP68 (not for device plugs M12 and Han)	D30
TAG label empty	D40
Without labeling of the measuring range on the TAG label	D41
Stainless steel Ex plate 1.4404/316L	D42
Overvoltage protection up to 6 kV (external)	D71
Labels on transport packaging (provided by customer)	D90
Mounting bracket	
Steel, galvanized	H01
Stainless steel 1.4301/304	H02
Stainless steel 1.4404/316L	H03
Process flanges; screw plug with vent valve	
Welded in on right	J08
Welded in on left	J09
Glued in on right	J10
Glued in on left	J11
Flange connections with flange EN 1092-1	
Form B1	
• DN 25 PN 40, stainless steel 1.4571/316Ti	J70
• DN 50 PN 40, stainless steel 1.4571/316Ti	J71
• DN 80 PN 40, stainless steel 1.4571/316Ti	J72
• DN 15 PN 40, stainless steel 1.4571/316Ti	J78
Form C	
• DN 25 PN 40, stainless steel 1.4571/316Ti	J73
• DN 50 PN 40, stainless steel 1.4571/316Ti	J74
• DN 80 PN 40, stainless steel 1.4571/316Ti	J75
Flange connection options	
Flange connection and temperature extension	J76
Flange connection with epoxy resin coating	J77
Process flanges; special materials	

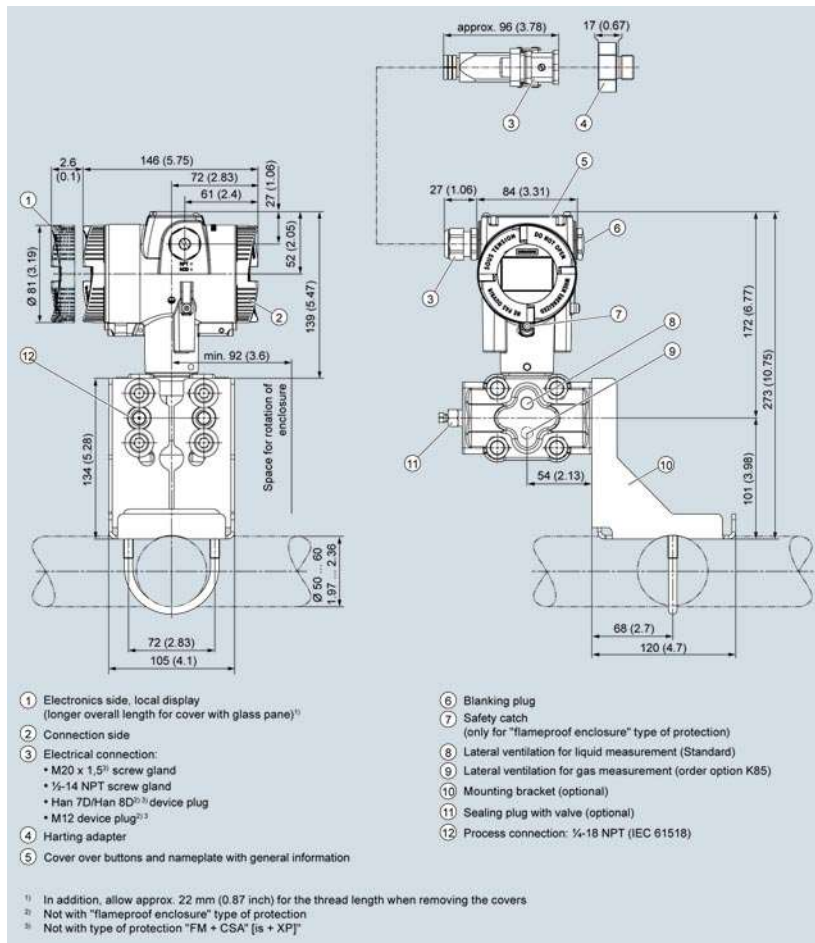


Options	Order code
Reserved for 7MF7: without process flanges, without screws, without gaskets	K00
Process flange material alloy C22/2.4602	K01
Process flange material Monel 400/2.4360	K02
Process connection material PVDF, on the side ½-14 NPT	K05
Process flanges/process connection material PVDF, flange on the side EN 1092-1 Form B1 DN 25 PN 40, MAWP 4 bar	K06
Process flanges/process connection material PVDF, flange on the side EN 1092-1 Form B1 DN 40 PN 40, MAWP 4 bar	K07
Process flanges; process connection option	
Process flange with process connection G½ welded on	K20
Process connection NAM (ASTAVA)	K21
Process flanges chambered with gaskets	
1x chambered, graphite	K40
1x chambered, PTFE	K41
2x chambered, PTFE	K42
Process flanges, gaskets (instead of standard gaskets FKM (FPM))	
O-ring, process flanges, PTFE	K50
O-ring, process flanges, FEP (with silicone core, approved for food)	K51
O-ring, process flanges, FFKM (FFPM)	K52
O-ring, process flanges, NBR	K53
O-ring, process flanges, EPDM	K54
Process flange options	
Process flanges for vertical differential pressure lines (half process flange)	K81
Process flanges (+) - side front	K82
Process flange screws, process flange nuts, material Monel 400/2.4360	K83
Valve ¼-18 NPT, material same as process flanges	K84
Valve mounted on the side, measured medium: Gas	K85
Oval flange attached, PTFE seal + fastening screws	K86
Valve manifolds	
With mounted valve manifold (3-way) 7MF9411-5BA, PTFE sealing rings, chrome-plated steel screws and pressure test certified in factory certificate (EN 10204-2.2)	U01
With mounted valve manifold (3-way) 7MF9411-5BA, PTFE sealing rings, stainless steel screws and pressure test certified in factory certificate (EN 10204-2.2)	U02
With mounted valve manifold (5-way) 7MF9411-5CA, PTFE sealing rings, chrome-plated steel screws and pressure test certified in factory certificate (EN 10204-2.2)	U03
With mounted valve manifold (5-way) 7MF9411-5CA, PTFE sealing rings, stainless steel screws and pressure test certified in factory certificate (EN 10204-2.2)	U04



Options	Order code
Device settings	
Measuring span Lower range value (max. 5 characters), Upper range value (max. 5 characters), unit [mbar, bar, kPa, MPa, psi, ...], example: -0.5 ... 10.5 psi Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Drop-down list: Pa, MPa, kPa, hPa, bar, mbar, psi, g/cm ² , kg/cm ² , kgf/cm ² , inH ₂ O, inH ₂ O (4°C), ftH ₂ O, mmH ₂ O, mmH ₂ O (4°C), mH ₂ O (4°C), mmHg, inHg, atm, torr	Y01
TAG (on stainless steel plate and device parameters, max. 32 characters) Input field: Free text, max. 32 characters	Y15
Measuring point description (on stainless steel plate and device parameters, max. 32 characters) Input field: Free text, max. 32 characters	Y16
TAG short (device parameters, max. 8 characters) Input field: Free text, max. 8 characters	Y17
Local display [Pressure, Percent], reference [None, Absolute, Gauge], example: Pressure gauge Drop-down list: Percent, pressure unit, pressure unit abs., pressure unit gauge	Y21
Local display Scaling with standard units [m ³ /s, l/s, m, inch, ...], example 1 ... 5 m Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Drop-down list: m, cm, mm, in, ft, m ³ , l, hl, in ³ , ft ³ , yd ³ , gal, gal (UK), bu, bbl, bbl (US), SCF, Nm ³ , NI.	Y22
Local display Scaling with user-specific units (max. 12 characters), example 1 ... 5 m Input field 1 and input field 2: max. 5 characters and numbers only; decimal places as dot (comma is automatically converted to dot). Input field 3: Free text, max. 8 characters	Y23
Saturation limits instead of 3.8 ... 20.5 mA, example: 3.8 ... 22.0 mA Drop-down list 1: 3.9, 4 Drop-down list 2: 20.8, 22	Y30
Fault current instead of 3.6 mA [22.5 mA, 22.8 mA] Drop-down list: 3.75; 21.75; 22.5; 22.6	Y31
Damping in seconds instead of 2 s (0.0 ... 100.0 s) Input field: max. 4 characters and numbers only; decimal places as dot (comma is automatically converted to dot); min. value = 0; max. value = 100.	Y32
ID number of special design Input field: max. 4 characters and only natural numbers from 0 ... 9999	Y99

Dimensional drawings



ACCU P320/P420 pressure transmitter for relative pressure (differential pressure series), dimensions in mm (inch)

По вопросам продаж и поддержки обращайтесь:

Алматы (7273)495-231
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Россия (495)268-04-70

Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Киргизия (996)312-96-26-47

Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56
Казахстан (7172)727-132

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93